



Dart Aerospace Ltd.
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013569

647.7307
Job Sheet 204131



Part No: 647.7307

Job Qty: 1 pcs

Part Name: EC135 T3/P3 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/19/19

Description:

Type: SOLD

Note: 647.7300 REV.D IPP REV:A 16.09.29 NEW ISSUE DD VERF:JLM IPP REV:B 16.11.15 dwg rev.c DD VERF:JLM IPP REV:C 17.12.07 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	1 pcs	12/19/19	12/19/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
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							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S242773



Part: 647.7307

Job No: 204131

Serial No/Batch: S242773

Revision: D

Inspector:

Exp Date:

Instructions: URF17-611

Date: 12/20/19

Plex 12/3/19 10:24 AM Dart.lajeunesse.marie

120 QC 4	1 pcs	12/19/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				DC - 1 - B4B	21
				DC - 2 - B4B	3-09
				QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21
					9-89
135 DC - 1 - B4B	1 pcs	12/19/19	0.00 0.00		
140 QC 21 - FG	1 pcs	12/19/19	0.00 0.00		
Part Op 110 - Pick Kit					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					

DEC 20 2019

DEC 20 2019

130 - Identify and pack for shipping as per PPP 647.7307

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7307

140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
26S8-11	Camloc Stud	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5098207
647.7501	Lower Culler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	52191674
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5122726
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112992
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100035
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100793
647.1814	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5012454
647.1815	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100789
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5229624
647.7791	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5220713
647.1818	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101774
647.1810	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100801
647.0112	Strut Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5220124
647.7910	Angle Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103853
647.7911	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101179
647.7912	Clip	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5101177
647.7913	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5229171
647.7914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099326
647.7915	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	50210904
647.7916	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5100785
647.7917	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5057138
647.7918	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5103809
647.7819	Cross Bracket Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136824
647.7821	Eye Bolt Fitting LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5034470
647.7822	Eye Bolt Fitting RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5035905
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859
647.1602	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185334
647.1811	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103758
647.1812	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	5230494
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	523196
601.3011	P-Seal	1.4000 (1.4 ea)	110-Packaging 1 - Pick Kit	91409
MS21266-2N	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5227859
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5222608
AN665-34R	Clevis	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5262512
26R16-1	Camloc Receptacle - 601.3006	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	526259081
2600-LW	Washer, Camlock Retaining	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5099726
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5220796
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5216288
AN3-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228749
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5209077
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	51126176
NAS6603-12	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5222457
NAS6603-16	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	51136301
MS21042L08	Nut	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5155944
MS21042-3	Nut use MS21042L3 per QSI 017	35 Ea (35 ea)	110-Packaging 1 - Pick Kit	5232682
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5160258
AN316C4R	Nut, Jam	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228067
647.8510	Insert	20 pcs (20 ea)	110-Packaging 1 - Pick Kit	521814023
647.8511	Insert	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	52294602
647.8512	Insert	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5084935X2
MS21042L5	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	51141700
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228696
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5040221
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5239332
MS27039-1-09	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5193498
MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5133788
				5157316

MS27039-1-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5193131
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235404
MS27039-1-15	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114920
MS27039-1-16	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5157063
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51127831-4
MS24694-S54	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5228822
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5233930
CCR264SS-3-03	Cherry Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5180315
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5135470
CR3213-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5152646
CR3213-4-3	Rivet, Cherry	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5225594 X 23
CR3213-4-4	Rivet, Cherry	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5193121 X 15 5225463 V1
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5235316
CR3213-4-6	Rivet	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5214471
CR3213-5-3	Cherry Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5226172
CR3213-5-4	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5112361 X 1 511817 X 2
CR3522-4-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5086638
CR3522-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5124259
CR3212-5-6	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5224538
NAS1149FN832P	Washer (AN960-8)	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5228841
NAS1149F0332P	Washer (AN960-10L)	89 Ea (89 ea)	110-Packaging 1 - Pick Kit	5228841
NAS1149C0432R	Washer (AN960C416L)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5228841
NAS1149F0532P	Washer (AN960-516L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5180574
0965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5215147
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5142190
600.C991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5234264
600.C990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5234263
647.7623	Cross Bracket Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108183
647.2114	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5045154
MS27039-08-19	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5231293
CR3523-4-3	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134754
CR3523-4-4	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5239221
CR3523-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5231280
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5242037
LN9025-C820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5149276
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5232833
03635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133297
MS27039-1-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5124326-1
601.3902	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5114848
647.1405	EC135 Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5226811

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	2600-LW	2	170	0
	26R16-1	2	32	0
	26S8-11	2	46	0
	600.0990	1	28	0
	600.0991	1	28	0
	600.1012	1	34	0
	601.2045	1	26	0
	601.2999	3	44	0
	601.3011	1	108	0
	601.3902	2	20	0
	647.0112	4	66	0
	647.1405	1	3	0
	647.1601	1	5	0
	647.1602	1	6	0
	647.1610	1	31	0
	647.1702	2	2	0
	647.1810	1	14	0
	647.1811	2	44	0
	647.1812	13	84	0
	647.1814	1	35	0
	647.1815	1	24	0

647.1818	1	47	0
647.1913	1	35	0
647.1914	1	31	0
647.1915	1	30	0
647.2114	1	9	0
647.3201	1	5	0
647.7501	1	5	0
647.7701	2	6	0
647.7702	2	5	0
647.7819	1	39	0
647.7821	1	39	0
647.7822	1	37	0
647.7823	1	37	0
647.7910	2	49	0
647.7911	2	31	0
647.7912	4	133	0
647.7913	2	16	0
647.7914	1	34	0
647.7915	1	32	0
647.7916	2	44	0
647.7917	1	40	0
647.7918	1	25	0
647.8510	20	47	0
647.8511	4	54	0
647.8512	2	29	0
90965A160	3	88	0
93635A212	4	55	0
AN3-11A	4	309	0
AN3-4A	2	323	0
AN316C4R	4	55	0
AN44-12A	2	18	0
AN4C7A	4	219	0
AN4CH6A	1	51	0
AN665-34R	4	67	0
CCR264SS-3-03	24	456	0
CCR274SS-3-03	4	179	0
CR3212-5-6	2	81	0
CR3213-4-2	4	179	0
CR3213-4-3	24	437	0
CR3213-4-4	16	831	0
CR3213-4-5	8	496	0
CR3213-4-6	17	188	0
CR3213-5-3	16	402	0
CR3213-5-4	12	95	0
CR3522-4-3	8	101	0
CR3522-5-3	8	32	0
CR3523-4-3	4	84	0
CR3523-4-4	24	95	0
CR3523-5-3	8	107	0
LN9025-0820K	8	123	0
LN9037-08018	8	118	0
MS21042-3	35	417	0
MS21042L08	10	1,107	0
MS21042L4	4	4,456	0
MS21042L5	4	549	0
MS21047-3	12	395	0
MS21266-2N	1	27	0
MS24694-S54	5	306	0
MS27039-08-07	1	237	0
MS27039-08-13	4	270	0
MS27039-08-19	5	1,073	0
MS27039-1-07	3	90	0
MS27039-1-09	12	278	0
MS27039-1-10	6	340	0
MS27039-1-12	2	329	0
MS27039-1-14	4	148	0
MS27039-1-15	1	122	0
MS27039-1-16	4	488	0
MS27039-1-17	2	22	0
MS27039-1-18	2	1,068	0
NAS1149C0432R	12	2,687	0
NAS1149F0332P	89	3,776	0

NAS1149F0532P	4	1,398	0
NAS1149FN832P	25	2,238	0
NAS6603-12	4	103	0
NAS6603-16	4	18	0
Part Specifications			
Specifications could not be found.			

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